

# **Industrial Automation**

**IMI Norgren** 

# TB82 -

# Filter-Regulator - Combination Excelon® Plus Modular System

- Port size: 1/4" & 3/8" (ISO G/PTF)
- Unique Quikclamp connection system offers full modularity
- 40 micron particle and high efficiency water removal (> 95%)
- Double safety lock on
- Shut off valve & Filter-Regulator with tamper resistance feature

- Metal bowl with prismatic liquid level indicator
- Light weight polycarbonate bowl
- High Corrosion resistance: Body and Metal bowl with Electrophoretic Paint finish
- Easy to read flush mounted integrated pressure gauge as
- DoC in accordance with 2014/34/EU/ATEX



#### **Technical features**

#### Medium:

Compressed air only Maximum supply pressure: Polycarbonate bowl: 10 bar (145 (iza

Metal bowl: 17 bar (246 psi)

# Outlet pressure ranges:

0,3 ...10 bar (4 ... 145 psi)

# Filter element:

40 µm

G1/4, G3/8, 1/4 PTF, 3/8 PTF

#### Gauge:

Integrated as standard

#### Diaphragm Type:

Relieving

#### Drain:

Manual or automatic Automatic drain operating conditions (float operated): Bowl pressure required to close drain: > 0.35 bar (5 psi) Bowl pressure required to open drain: ≤ 0.2 bar (2.9 psi) Minimum air flow required to close drain: 1 dm<sup>3</sup>/s.

#### Ambient/Media temperature:

Polycarbonat bowl: -10 ... +60°C (+14 ... +140°F)

Metal bowl:

-20 ... +65°C (-4 ... +149°F) Air supply must be dry enough to avoid ice formation at temperatures below +2°C (+35°F).

T82 + B82 are in conformity with Atex 2014/34/EU

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Ex h IIC T6 Gb EX h IIIC T85°C Db

#### Materials:

Body: Die cast aluminum Body covers: ABS Bonnet: Acetal

Valve: PP with Geolast seals

Transparent Bowl:

Polycarbonate with Polypropylene

Guard.

Metal Bowl: Die cast Zinc with PA liquid level indicator lens Filter element: sintered PP Bowl 'o' - ring: Chloroprene

Elastomers: NBR

### Technical data TB82 - standard models

Symbol	Port Size	Shutoff Valve	Drain	Weight (kg)	Model *1)
	G1/4	With	Manual	0,7	TB82-221G
	G3/8	With	Manual	0,7	TB82-321G
	G1/4	With	Auto	0,7	TB82-201G
	G3/8	With	Auto	0,7	TB82-301G

<sup>\*1)</sup> All models shown here are supplied with quarded transparent bowl, brackets and integrated gauge applicable for flow direction left to right With flow direction right to left please use the online configurator www.norgren.com/air-preparation-configurator or contact Norgren

In addition to the standard box set units shown on this data sheet, further combinations can be configured using our online Air Preparation configurator:

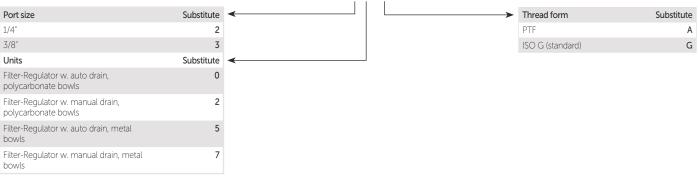
www.norgren.com/air-preparation-configurator





# Option selector \*1)

#### TB82-★★1★



\*1) All models shown here are applicable for flow direction left to right. With flow direction right to left please use the online configurator www.norgren.com/air-preparation-configurator or contact Norgren

#### Excelon® Plus adheres to the following harmoised standard and technical specifications:

2014/34/EU Equipment and protective systems intended for use in potentially explosive atmospheres.

The following harmonised standards and technical specifications have been applied ISO 4414:2010 – Pneumatic fluid power – General rules and safety requirements for systems and their components; ISO 80079-36:2016 – Explosive atmospheres – Part 36: Non-electrical equipment for explosive atmospheres – Basic method and requirements; ISO 80079-37:2016 – Explosive atmospheres

Part 37: Non-electrical equipment for explosive atmospheres – Non-electrical type of protection constructional safety "c", control of ignition sources "b", liquid immersion "k".



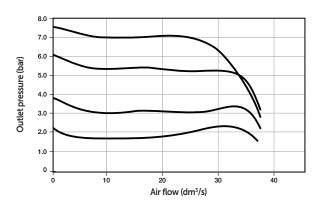
Ex h IIC T6 Gb Ex h IIIC T85°C Db

N° de certification ATEX : NORGREN 18.0001X

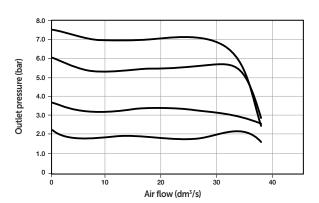
For a copy of the Declaration of Conformity (DoC) please use the link <a href="http://cdn.norgren.com/pdf/IM\_Excelon\_Plus\_EN\_final.pdf">http://cdn.norgren.com/pdf/IM\_Excelon\_Plus\_EN\_final.pdf</a>

#### Flow characteristics

Inlet pressure: 10 bar (145 psi) Range: 0.3...10 bar (4...145 psi) Port size: 1/4", 40 µm element



Inlet pressure: 10 bar (145 psi) Range: 0.3...10 bar (4...145 psi) Port size: 3/8", 40 µm element





#### **Accessories**





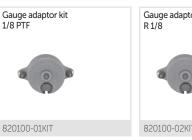




























- \*1) Flanged version. For other pressure ranges, please see data sheet 5.11.001
- \*2) For other pressure ranges, please see data sheet 5.11.385

#### **Padlock**





# Silencer









<sup>\*3)</sup> Max. pressure of silencers listed in this data sheet: 10 bar. For pressure higher than 10 bar please contact IMI Norgren



# Maintenance/Service







# **Spare parts**









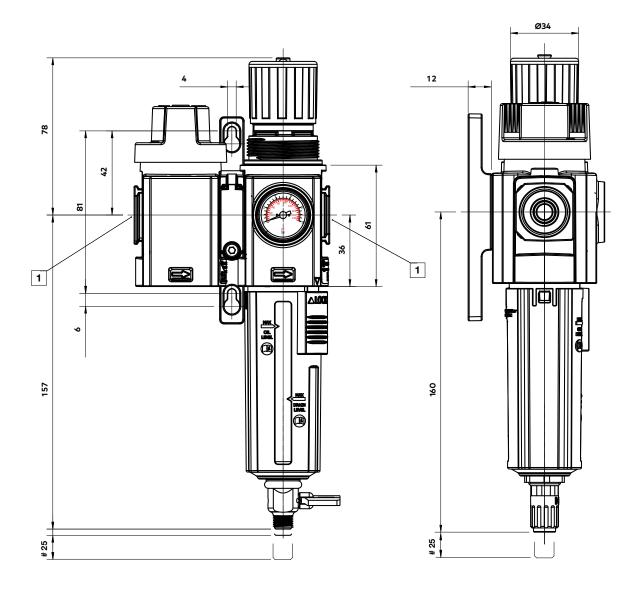


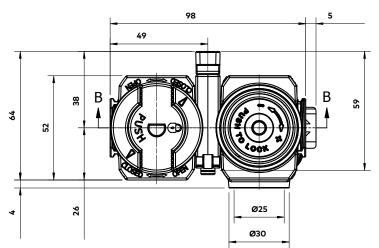
# **Dimensions** Shut-off valve and Filter-Regulator

Dimensions in mm Projection/First angle









# Minimum clearance for bowl removal 1 Main ports 1/4", 3/8"(ISO G/PTF)



#### **Accessories**

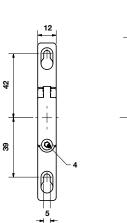
# Quikclamp with wall bracket

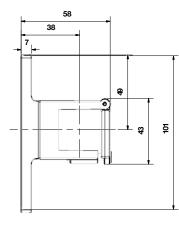
# Quikclamp

Dimensions in mm Projection/First angle

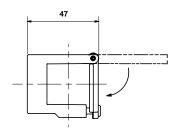




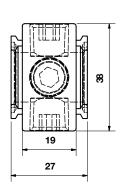


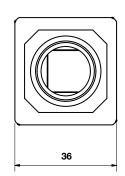




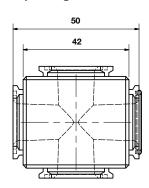


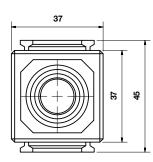
# Pressure sensing block



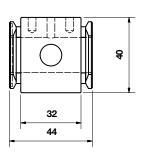


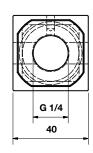
# Full flow porting block



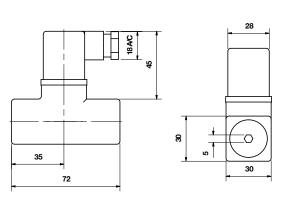


# Porting block for 18D pressure switch





### 18D Pressure switch



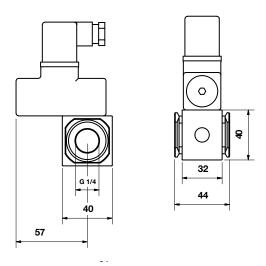


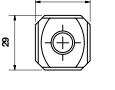
#### 18D Porting block and 18D assembled

### Pipe adaptor

Dimensions in mm Projection/First angle

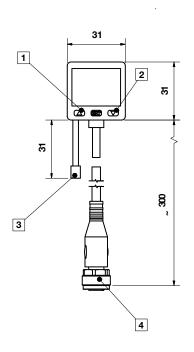


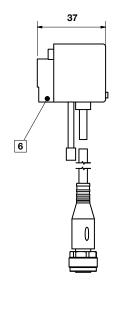


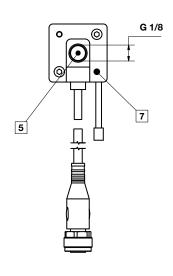


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# 51D Pressure switch - digital







- 1 Switch OUT 1, green LED
  2 Switch OUT 2, red LED
  3 Dustproof protector
  4 Connector M12 x 1

- is Inlet port
  If Alternative inlet port G1/8 plugged
  Thread for mounting screw

#### Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/ data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.